

Michael Bourque

00123

Smile

MBourque

4/15/21

HAAS

T1.500 HSS .500 2 flute endmill

T2 ~~#~~ N03 center drill

N05 G0 G17 G20 G40 G54 G80 G94

N10 G53 G0 G90 Z0

N15 G53 G0 G90 X0 Y0

N20 M06 T1

N25 G54 G0 G90 X0 Y0

N30 G43 H1 Z1.000

N35 M01

N40 S2280 M03

N45 G0 Z.100 M08

N50 G1 Z-.250 F13.68

N55 G0 Z.100